







SEAMTEK 36: Versatile and reliable

With its easily configurable, modular construction and wide range of pressure rollers and nozzle widths, the SEAMTEK 36 guarantees the greatest flexibility. The ingenious tape delivery system makes it easy to position the material and keep it taut right up to the final point. The pedestal, included in the SEAMTEK 36 Base version, is the workhorse of the system. Together with one of three additional modules almost every plastic weld technique is possible.

1		<p>User-friendly</p> <ul style="list-style-type: none"> • Welding parameters always under control • Multilingual touch-screen with 99 memory settings
2		<p>Clearly arranged</p> <p>Easy access to the welding process</p>
3		<p>Easy</p> <p>Modular, quickly changeable drive rolls</p>
4		<p>Quick arm</p> <ul style="list-style-type: none"> • Overlap welding • Hose welding
5		<p>Side arm</p> <ul style="list-style-type: none"> • Circumference welding • Taping/welding end caps • Overlap welding
6		<p>Tape Delivery System (TDS)</p> <p>For welding of tapes</p>



Leister SEAMTEK 36





Easy, economical and safe welding.

Welding machine

SEAMTEK 36



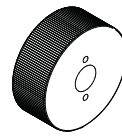
- Suitable for seam or tape welding
- For different weld types like overlap, butt joints, any hem pipe, tape and prayer welds
- Test program to optimize weld parameters
- Easy access to welding process
- Quickly changeable accessories for many applications
- Easy operation multilingual touch-screen with 99 memory settings

Technical data

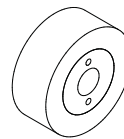
Voltage	V~	230 / 240
Power	W	3500 with small pump 3900 with big pump
Temperature	°C	35 – 700
Speed		0.25 – 22
Size (L x W x H)	cm	170 x 80 x 170
Weight	kg	330
Regulated weld pressure	bar	1 – 6.2
Maintained air pressure	bar	6.2
Welding seam width	mm	8 – 64

Article No.:

- 151.162 SEAMTEK Base version with pedestal, 2 steel pressure rollers 25 mm, standard nozzle 25 mm
- 150.887 Quick arm
- 150.774 Side arm
- 151.161 Tape Delivery System (TDS)
- 124.200 Transport Box



- Wheel, Steel, Ø 63.5 mm
- 151.777 8 mm
 - 151.611 13 mm
 - 151.549 19 mm
 - 150.502 25 mm
 - 152.269 38 mm
 - 151.548 50 mm
(big ped head optional)
 - 152.426 55 mm
(big ped head optional)
 - 151.547 64 mm
(big ped head optional)



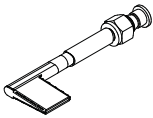
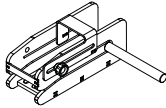
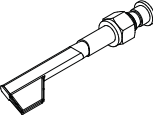
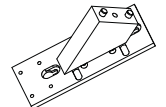
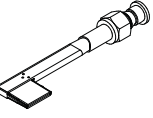
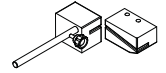
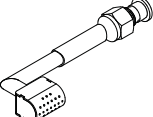
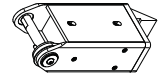
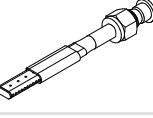
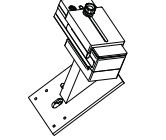

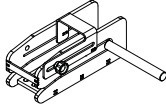
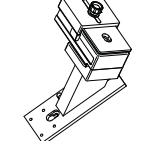
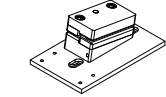
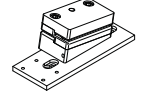
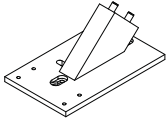
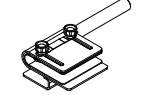
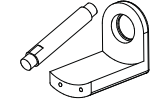
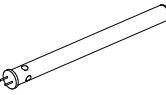
- Wheel, Silicone, 50A, Ø 63.5 mm
- 153.406 8 mm
 - 151.609 13 mm
 - 151.604 19 mm
 - 150.487 25 mm
 - 153.401 38 mm
 - 151.603 50 mm
(big ped head optional)
 - 153.420 55 mm
(big ped head optional)
 - 151.602 64 mm
(big ped head optional)

Additional versions available upon request

Technical Textiles and Industrial Fabrics



Example: Clothes

	152.175 SEAMTEK Nozzle 8 mm (Low Flow) 152.183 13 mm (Low Flow) 151.598 13 mm 151.601 19 mm 151.597 25 mm 151.608 38 mm 151.599 50 mm (big air pump and big ped head optional) 151.850 55 mm (big air pump and big ped head optional) 151.600 64 mm (big air pump and big ped head optional)		153.580 Open Hem/Pocket Guide up to 110 mm (without guide holder 152.415 for standard ped head)
	152.941 Closing nozzle with angle		152.415 Guide holder set for standard ped head (wheels 8-38 mm)
	152.956 Hem nozzle		151.952 Overlap guide for quick arm
	153.730 Taping Nozzle 25 mm		151.486 Big ped head Seamtek (for wheels 8-64 mm/ wheel optional)
	152.931 Adjustable taping nozzle 50 mm		152.034 Adjustable overlap guide for big ped head (with guide holder set 153.331)
	150.791 Standard ped head		153.580 Hem-Open Hem Guide up to 110mm (without guide holder 153.331 for big ped head)
	151.723 Adjustable overlap guide, 5-40 mm (with guide holder set 152.415)		153.334 Butt weld guide with ground plate for big ped head
	151.724 Butt welding guide with ground plate		153.331 Guide holder set for big ped head (wheels 8-64 mm)
	152.435 Adjustable hem-/ piping guide (without guide holder set 152.415)		153.664 Large Wheel Holder Set for Quickarm (wheels >25mm) wheel optional
			150.581 Heating Element 230V/3600W